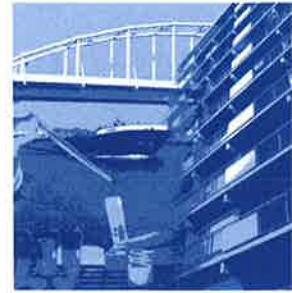




COT bv
Independent advice,
research and
management for
construction and
industry



REPORT

Testing of Zingametall system
Zinga 2x 60 micrometer
according to ISO 12944-9 (2018)

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1 INTRODUCTION

1.1 Order

By order of Zingametall bvba in Eke, Belgium, The Centrum voor Onderzoek en Technisch Advies (COT bv) has tested the system Zinga 2 X 60 μm according to ISO 12944-9 (2018) CX. The order has been given in the letter dated 18-08-2006 with reference Testen/Algemeen/COT/2/1-SD.

1.2 Samples

COT sample number	Sample	Batch number
22-08-06/0667	Test panels, applied with the system: Zinga, 2x 60 μm test panels, size: 150 x 75 x 5 mm 150 x 300 x 5 mm	--

2 PAINT APPLICATION AND CURING

The coating system was applied on the test panels by Zingametall.

Dry film thickness Zinga: 2x 60 μm

After curing the dry film thickness of the paint system has been measured on each panel, after which the tests have been started.

3 PERFORMANCE TESTS

3.1 Cyclic test

The fully cured coating system has been mechanically scribed horizontal down to bare metal. The scratch line is 2 mm wide and 50 mm long. The system has been exposed to the following cycle according to ISO 12944-9 (2018) CX:

- 72 hours UV-A 340 nm weatherometer in accordance with ISO 16474-3 (4 hours UV-light at 60 °C / 4 hours condensation at 50 °C)
- 72 hours Salt Spray Test, according to ISO 9227 with synthetic seawater in accordance with ASTM D 1141
- 24 hours Exposure to low temperature (-20 °C).

The total exposure time is 4200 hours.

3.2 Adhesion test

The adhesion before and after the cyclic test has been determined by a pneumatic adhesion tester in accordance with ISO 4624. The coating surface and the dolly have been sanded lightly and an epoxy adhesive has been applied. After curing of the adhesive and prior to testing, the coating has been scratched around the dolly down to the bare metal. Three trials have been done and the average value has been reported.

4 REQUIREMENTS

4.1 Cyclic test

After exposure to the specified time, the test panels shall comply with the following requirements:

Method		Requirements
--	Corrosion creep from scribe*	< 3.0 millimetres
ISO 4628-2	Blistering	0
ISO 4628-3	Rusting	0
ISO 4628-4	Cracking	0
ISO 4628-5	Flaking	0
ISO 4624	Adhesion	min. 5.0 MPa, max. 50% reduction from original value

* The corrosion creep is calculated from the equation: $M=(C-W)/2$, where

M = corrosion creep

C = average of the nine measurements

W = the original width of the scribe.

5 RESULTS

5.1 Original adhesion value

The original Adhesion value is 4.7 ± 0.1 MPa.

5.2 Cyclic Test

Exposure Time: 4200 hours

	Panel 1	Panel 2	Panel 3
Dry film thickness (μm)	154 ± 7	138 ± 9	163 ± 11
Corrosion creep from scribe (mm)	0	0	0
ISO 4628-2 Blistering	0	0	0
ISO 4628-3 Rusting	0	0	0
ISO 4628-4 Cracking	0	0	0
ISO 4628-5 Flaking	0	0	0
ISO 4624 Adhesion (MPa)	7.5 ± 0.0	6.6 ± 0.6	7.2 ± 0.0

6 CONCLUSION

The system Zinga, dry film thickness 60/60 μm , meets the evaluated requirements of ISO 12944-9 (2018) CX.

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