

## BRIDGE in MELLE – BELGIUM



In 1990 ZINGA has been applied on the bridge of Melle (over the river SCHELDE). The whole bridge was first sandblasted. Then the complete structure was coated with ZINGA at 60  $\mu\text{m}$  DFT.

Under the road level, ZINGA was applied as a standalone system (2 x 60  $\mu\text{m}$  DFT).

The upper part of the bridge, above the road level, was finished with a one component vinyl MIO topcoat with a layer thickness of 80  $\mu\text{m}$  DFT.

Zingametall inspected the bridge in 2018, which is **28 years after the original application**, and no rust spots were found.

Surface preparation : Blasting SA 2.5  
System:

Upper bridge part:

ZINGA 1 x 60  $\mu\text{m}$  DFT

1 C vinyl MIO 1 x 80  $\mu\text{m}$  DFT

Lower bridge part:

ZINGA 2 x 60  $\mu\text{m}$  DFT

